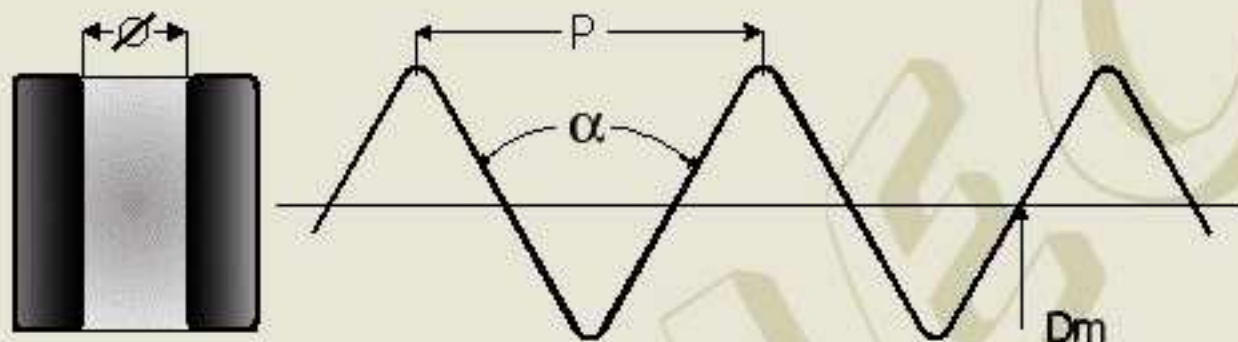


UNF Americana a passo fine



\varnothing Diametro preforo
 P Passo del filetto
 Spp Filetti per pollice
 Dm Diametro medio
 D Diametro nominale
 α Angolo del filetto

UNF Americana passo fine

$\alpha = 60^\circ$

UNF	D	P	Spp	Dm	\varnothing
0-80	1,524	0,317	80	1,318	1,2
1-72	1,854	0,353	72	1,626	1,5
2-64	2,184	0,396	64	1,928	1,8
3-56	2,515	0,453	56	2,220	2,1
4-48	2,845	0,529	48	2,502	2,4
5-44	3,175	0,577	44	2,799	2,6
6-40	3,505	0,635	40	3,094	2,9
8-36	4,166	0,705	36	3,708	3,5
10-32	4,826	0,794	32	4,310	4
12-28	5,486	0,907	28	4,897	4,6
1/4"	6,350	0,907	28	5,761	5,4
3/16"	7,938	1,058	24	7,249	6,9
3/8"	9,525	1,058	24	8,837	8,4
7/16"	11,112	1,270	20	10,287	9,9
1/2"	12,700	1,270	20	11,874	11,5
9/16	14,288	1,411	18	13,371	13
5/8"	15,875	1,411	18	14,958	14,5
3/4"	19,050	1,588	16	18,019	17,4
7/8"	22,225	1,814	14	21,046	20,4
1"	25,400	2,117	12	24,026	23,25
1 1/8"	28,575	2,117	12	27,201	26,5
1 1/4"	31,750	2,117	12	30,376	29,75
1 3/8"	34,925	2,117	12	33,551	33
1 1/2"	38,100	2,117	12	36,726	36