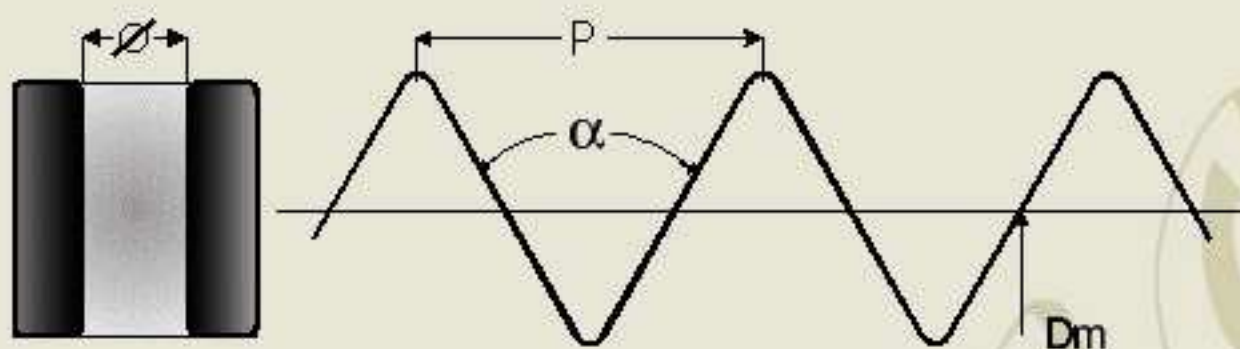


## UNC Americana a passo grosso



$\phi$  Diametro preforo  
 P Passo del filetto  
 Spp Filetti per pollice

$D_m$  Diametro medio  
 D Diametro nominale  
 $\alpha$  Angolo del filetto

### AMERICANA PASSO GROSSO

$\alpha = 60^\circ$

UNC	D	P	Spp	$D_m$	$\phi$
1-64	1,854	0,396	64	1,598	1,5
2-56	2,184	0,453	56	1,890	1,8
3-48	2,515	0,529	48	2,172	2
4-40	2,845	0,635	40	2,433	2,3
5-40	3,175	0,635	40	2,764	2,6
6-32	3,505	0,794	32	2,990	2,7
8-32	4,166	0,794	32	3,650	3,5
10-24	4,826	1,058	24	4,138	3,8
12-24	5,486	1,058	24	4,798	4,5
1/4"	6,350	1,270	20	5,524	5,1
5/16"	7,938	1,411	18	7,021	6,5
3/8"	9,525	1,588	16	8,494	7,9
7/16"	11,112	1,814	14	9,934	9,3
1/2"	12,700	1,954	13	11,430	10,7
9/16"	14,288	2,117	12	12,913	12,3
5/8"	15,875	2,309	11	14,376	13,5
3/4"	19,050	2,540	10	17,399	16,5
7/8"	22,225	2,822	9	20,391	19,3
1"	25,400	3,175	8	23,338	22,25
1 1/8"	28,575	3,629	7	26,218	25
1 1/4"	31,750	3,629	7	29,393	28
1 3/8"	34,925	4,234	6	32,174	30,75
1 1/2"	38,100	4,234	6	35,349	34
1 3/4"	44,450	5,080	5	41,151	39,5
2"	50,800	5,645	4,5	47,135	45
2 1/4"	57,150	5,645	4,5	53,485	51,5
2 1/2"	63,500	6,350	4	59,375	57
2 3/4"	69,850	6,350	4	65,725	63,5
3"	76,200	6,350	4	72,075	69,75
3 1/4"	82,550	6,350	4	78,425	76,25
3 1/2"	88,900	6,350	4	84,775	82,5
3 3/4"	92,250	6,350	4	91,125	89
4"	101,600	6,350	4	97,475	95,25