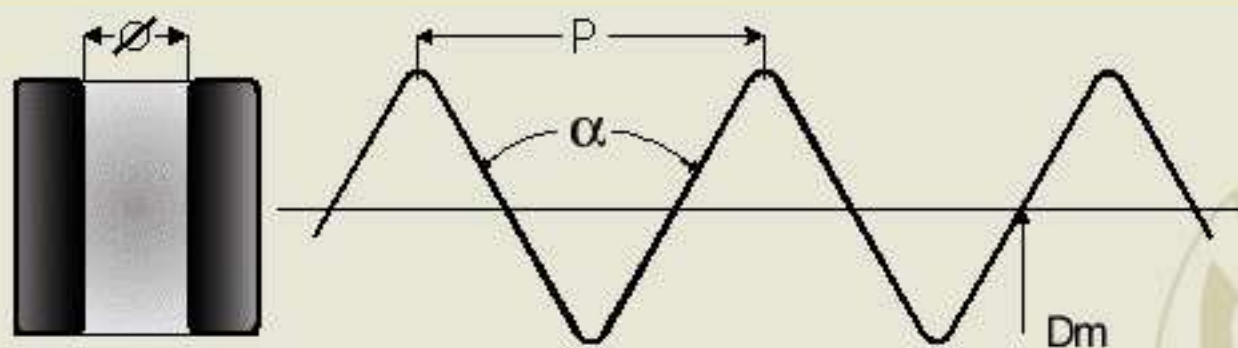


BSW British Standard Whitworth



ϕ Diametro preforo
 P Passo del filetto
 Spp Filetti per pollice

Dm Diametro medio
 D Diametro nominale
 α Angolo del filetto

BSW Whitworth

$\alpha = 55^\circ$

Ww	D	P	Spp	Dm	ϕ
1/16"	1,587	0,423	60	1,315	1,2
3/32"	2,381	0,529	48	2,041	1,9
1/8"	3,175	0,635	40	2,768	2,5
5/32"	3,969	0,793	32	3,459	3,2
3/16"	4,762	1,058	24	4,084	3,7
7/32"	5,556	1,058	24	4,878	4,5
1/4"	6,350	1,270	20	5,537	5,1
5/16"	7,938	1,411	18	7,034	6,5
3/8"	9,525	1,588	16	8,509	7,9
7/16"	11,113	1,814	14	9,951	9,2
1/2"	12,700	2,117	12	11,345	10,4
5/8"	15,876	2,309	11	14,397	13,4
3/4"	19,050	2,540	10	17,424	16,25
7/8"	22,225	2,822	9	20,419	19,25
1"	25,400	3,175	8	23,368	22
1 1/8"	28,575	3,629	7	26,253	24,5
1 1/4"	31,750	3,629	7	29,428	27,75
1 3/8"	34,925	4,233	6	32,215	30,25
1 1/2"	38,100	4,233	6	35,391	33,5
1 5/8"	41,276	5,080	5	38,024	35,5
1 3/4"	44,450	5,080	5	41,199	38,5
1 7/8"	47,625	5,645	4 1/2	44,012	41,25
2"	50,800	5,645	4 1/2	47,187	44,5
2 1/4"	57,150	6,350	4	53,086	50
2 1/2"	63,500	6,350	4	59,436	56
2 3/4"	69,850	7,257	3 1/2	65,205	61,5
3"	76,200	7,257	3 1/2	71,556	68
3 1/4"	82,550	7,816	3 1/4	77,548	73,75
3 1/2"	88,900	7,816	3 1/4	83,899	80
3 3/4"	95,250	8,467	3	89,832	85,5
4"	101,600	8,467	3	96,182	92
4 1/4"	107,950	8,835	2 7/8	102,297	98
4 1/2"	114,300	8,835	2 7/8	108,647	104,2
4 3/4"	120,650	9,237	2 3/4	114,740	110
5"	127,000	9,237	2 3/4	121,090	116,5
5 1/4"	133,350	9,677	2 5/8	127,159	122,5
5 1/2"	139,700	9,677	2 5/8	133,509	128,5
5 3/4"	146,050	10,16	2 1/2	139,549	134,5
6"	152,400	10,16	2 1/2	145,900	141