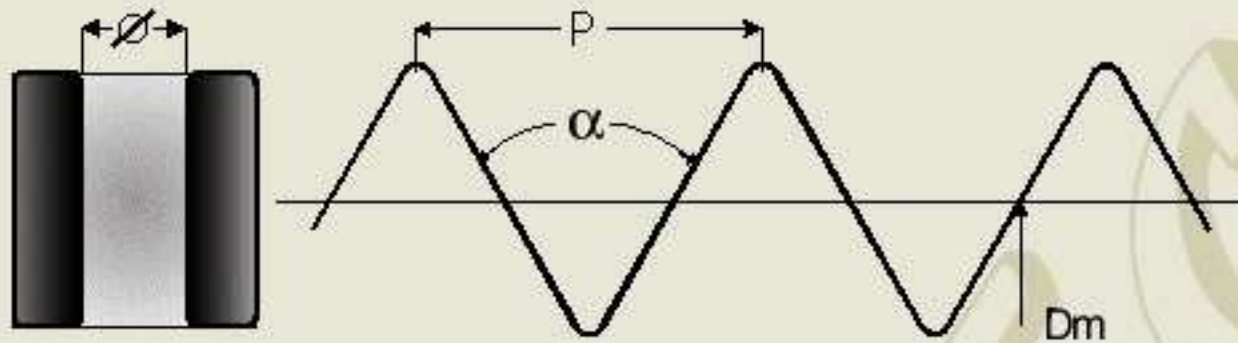


BSF British Standard Fine



ϕ Diametro preforo
 P Passo del filetto
 Spp Filetti per pollice

D_m Diametro medio
 D Diametro nominale
 α Angolo del filetto

BSF Whitworth Fine

$\alpha = 55^\circ$

Ww	D	P	Spp	D_m	ϕ
3/16"	4,763	0,794	32	4,255	4
7/32"	5,556	0,907	28	4,975	4,6
1/4"	6,350	0,977	26	5,725	5,3
9/32"	7,142	0,977	26	6,518	6,1
5/16"	7,938	1,156	22	7,199	6,8
3/8"	9,525	1,270	20	8,712	8,3
7/16"	11,113	1,411	18	10,209	9,7
1/2"	12,700	1,588	16	11,684	11,1
9/16"	14,288	1,588	16	13,272	12,7
5/8"	15,875	1,814	14	14,712	14
11/16"	17,463	1,814	14	16,300	15,5
3/4"	19,050	2,117	12	17,693	16,75
13/16"	20,638	2,117	12	19,281	18,25
7/8"	22,225	2,309	11	20,747	19,75
1"	25,400	2,540	10	23,774	22,75
1 1/8"	28,575	2,822	9	26,769	25,5
1 1/4"	31,750	2,822	9	29,944	28,75
1 3/8"	34,925	3,175	8	32,893	31,5
1 1/2"	38,100	3,175	8	36,068	34,5
1 5/8"	41,275	3,175	8	39,243	38
1 3/4"	44,450	3,629	7	42,126	40,5
2"	50,800	3,629	7	48,476	47
2 1/4"	57,150	4,234	6	54,440	53
2 1/2"	63,500	4,234	6	60,790	59
2 3/4"	69,850	4,234	6	67,140	65,5
3"	76,200	5,080	5	72,946	71
3 1/4"	82,550	5,080	5	79,296	77,5
3 1/2"	88,900	5,645	4 1/2	85,285	83
3 3/4"	95,250	5,645	4 1/2	91,635	89,5
4"	101,600	5,645	4 1/2	97,985	96
4 1/4"	107,950	6,350	4	103,886	101,5